

1. Product Description

StenScreed® 600G is a three-component polyurethane-based, waterborne, cement- and aggregate-filled, high performance polymer concrete floor coating. It cures rapidly, self-levels and creates a slip-resistant surface. **StenScreed® 600G** has excellent thermal and chemical resistance.

It forms a seamless, long-lasting and reliable coating system resistant to abrasion, impact and chemicals. It is resistant to organic and inorganic acids and alkalis, oils, fuels, antifreeze, and many chemicals. It creates a smooth, easy-to-clean, non-staining, non-dusting and microbiologically inert surface on floors.

With its outstanding physical properties, **StenScreed® 600G** allows cleaning with pressurized cold or hot water and with steam.

StenScreed® 600G is formulated in line with contemporary emission expectations and eco-friendliness goals.

2. Uses

StenScreed® 600G is suitable for all indoor areas with forklift, pallet jack and vehicle traffic. It is particularly preferred in environments with frequent cleaning, thermal shock, solvents and corrosion-causing chemicals. **StenScreed® 600G** can be used in all areas demanding this level of performance, including all chemical process areas, the wet and dry areas of food preparation facilities, thermal processing areas and cold rooms, beverage plants, water bottling plants, cafeterias, laboratories, medium and heavy-duty workplaces, storage and packing areas, maintenance and repair areas, production facilities and print shops.

3. Application

3.1. Surface Preparation

It is very important to prepare the surface properly before **StenScreed® 600G** application. For this purpose, if detailed information about the condition of the surface is provided, **Stenkim®** will recommend the most suitable surface preparation methods. The pull-off strength of surfaces to receive **StenScreed® 600G** must be at least 1.5 MPa.

It can be applied after the new concrete has been verified to have cured for at least 7 days and to have reached the required pull-off strength. There must be no water on the application surface. Any water seeping through the floor must first be stopped.

The concrete substrate to be coated must be cleaned of foreign matter, dust, dirt, grease and other impurities, irregularities and loose parts that may reduce adhesion. Dust and loose materials must be removed. The laitance that naturally forms on new or old concrete surfaces must preferably be removed with shot-blasting machines and/or suitable abrasive equipment. Holes, voids and cracks on the concrete surface must be repaired by filling with suitable primers or with **StenScreed® 600G** itself.

High Performance Polyurethane Floor Coating

Highlights

- Good abrasion resistance makes it ideal for load-bearing floors
- Resistant to heavy traffic conditions
- Resistant to many chemicals
- Provides good thermal compatibility with concrete and is resistant to thermal movements
- Resistance to thermal shock (+160 °C)
- High impact resistance: does not crack, break away from the surface or shatter
- Water-based formulation allows application on 7-day-old concrete, can be used in areas with wet cleaning
- Solvent-free and odorless, can be used in all hygiene areas such as food processing plants, hospitals and laboratories
- Creates a non-slip surface for safe use
- Prevents bacterial growth, is easy to clean, and is suitable for a wide range of applications
- Can follow concrete joints and does not require extra expansion joints



3.2. Primer

StenScreed® 600G can be applied without a primer depending on the quality of the concrete substrate. On dry concrete surfaces **StenAst® 2EP** and **StenAst® 2EP-F** are the preferred primers. If the surface moisture content of the concrete is above 5%, the waterborne epoxy-based primer **StenAst® 2EP MT** must be used.

If primer is used, sand must be broadcast. For surfaces primed with **StenAst® 2EP**, **StenAst® 2EP-F** or **StenAst® 2EP MT**, the time intervals specified in the user manual of the primer used must be observed.

3.3. Mixing and Application

The main steps of application are: homogenization of component A, mixing the components A and B, adding component C to the A and B mix, pouring **StenScreed® 600G** onto the floor, spreading with a trowel to the desired thickness and removing air with a spike roller. Pot life of **StenScreed® 600G** is short and affected by ambient temperature. All application steps (mixing, pouring, spreading and rolling) must be completed within approximately 12 minutes of starting to mix Components A and B.

The entire job must continue at a fast pace and as continuously as possible so that the next set can be joined to the previous one to conceal the junction; there should be no waiting between finishing one set's application and pouring the next. Therefore, teams for mixing, carrying and spreading must be formed, and these teams must work at speeds compatible with one another. Components must be mixed in the specified ratios.

Adding too little or too much of any component will impair the properties of the material. Component A of **StenScreed® 600G** is shaken for 10-30 seconds before its lid is opened. Components A and B are then transferred to a suitably sized mixing container and mixed for 30 seconds with a professional, variable-speed twin-shaft mortar mixer.

After components A and B are mixed, component C should be gradually added to the resin mixture while continuously mixing. Do not pour component C all at once. Mixing should continue until a uniform, flowable mix is obtained and the sides and bottom of the mixing container should be scraped with a trowel to work any stuck material into the mortar.

Mixing must continue until the mixture reaches a fluid consistency. Under room conditions, the mixture takes 2-2.5 minutes to reach the target fluidity from the start of mixing. As the initial temperature drops, this time increases.

There must be no unmixed material left on the walls or at the bottom of the container. Absolutely no water or solvent must be added for consistency adjustment, and component C must not be under-mixed. The properly mixed **StenScreed® 600G** is poured onto the prepared substrate and spread evenly with an appropriately sized triangular notched trowel for the desired thickness.

To avoid joint marks, make sure to join the freshly spread mortar before it begins to set. To help remove the air entrained in the material during the mixing process, pass a spiked roller over the **StenScreed® 600G** spread on the surface. Spiked roller application must be done with a hard spiked roller within 2 minutes after the coating is spread on the surface.

Rolling must be done immediately after placing **StenScreed® 600G**. All application steps must be done within 10 minutes after mixing is completed. As the ambient temperature rises, this period becomes even shorter.

3.4. Cleaning

Equipment used can be cleaned at the end of the job with **StenSolver CL**.



4. System Design

System Layers	Brand	Requirement	Dry Film Thickness	Tack-free Time
Surface conditioner	StenAst® S	Optional	2-5 µm	30 minutes
Selected primer	StenAst® 2EP StenAst® 2EP-F StenAst® 2EP-MT (moisture >5%)	Optional	300-500 µm	Variable
Sand	StenSilica	Required if primer is used	500-1000 µm	
Scratch coat	StenScreed® 600G	Optional	2-3 mm	24 hours
Coating layer	StenScreed® 600G	Required	6-9 mm	24 hours
Topcoat	StenCoat® AntiUV StenCoat® 2PU TOP FX StenCoat® 2PU TOP HD	Optional	StenCoat AntiUV: 0.2-0.3 mm StenCoat 2PU TOP: 0.1-0.2 mm	12-16 hours

5. Safety

Applicators and supervisors must read the Safety Data Sheet (SDS) carefully and follow the instructions provided. Emptied packages must be disposed of in compliance with relevant regulations and laws. The application must be carried out by skilled workers under the supervision of experts and the applicators must use all personal protective equipment required for the worksite and the task such as goggles, mask and gloves.

6. Storage

Storage temperature must be between 5 and 30 °C. Packages must not be exposed to direct sunlight. Frozen material cannot be reused. Under these conditions, the material will retain its properties in unopened containers for 12 months from the production date. The materials must be kept away from open fire and sources that may create fire hazard. Protect the product from freezing.

7. Disclaimer

This document is provided for general information and is based on **Stenkim®**'s laboratory data and field experience at the time of publication. **Stenkim®** reserves the right to revise this information without prior notice.

Stenkim® warrants that its products conform to the stated specifications on delivery. The buyer is responsible for determining the product's suitability for the intended purpose and for all conditions of transport, storage, application, and use. **Stenkim®** accepts no liability for results obtained under conditions outside its control. **Stenkim®**'s liability under this warranty is limited to replacement of non-conforming product and excludes any consequential or indirect damages.



8. Technical Data

Property	Method	Result
Base Polymer		Water-based Polyurethane
Solids Content (by weight)	EN ISO 3251	100%
Color	Catalog	RAL 1001 – Beige RAL 1006 – Maize Yellow RAL 3009 – Oxide Red RAL 6010 – Grass Green RAL 7037 – Dusty Grey RAL 7032 – Pebble Grey RAL 7046 – Telegrey 2
Density	EN ISO 2811-2	2.11 ± 0.05 g/cm ³
Application Thickness		min. 6 mm
Hardness	EN ISO 868	D85-90
Adhesion Strength	ASTM D 4541 (on concrete)	> 3 MPa (concrete failure)
Impact Resistance	EN ISO 6272-1	≥ 20 Nm (No Damage)
Compressive Strength	EN 12190	Class II ≥ 50 N/mm ²
Flexural Strength	EN 13892-2	14 MPa
Linear Thermal Expansion Coefficient	EN 1770	2.4 × 10 ⁻⁵ /°C
Linear Shrinkage During Cure	EN 12617-1	< 0.1%
Thermal Aging (70 °C)	EN 1062-11	Pass
Thermal Shock (160 °C)	EN 13687-5	Pass
Thermal Cycling	ASTM C 884	Pass
Pot Life @20 °C	EN ISO 9514	10 minutes
Ready for Light Foot Traffic @20 °C		1 day
Time to Open to Heavy Traffic @20 °C		3 days
Cure Time for Chemical Resistance @20 °C		7 days
Shelf Life		1 year
Packaging		32.5 kg sets

Stenkim® reserves the right to make changes to the values in this table at any time.

