

1. Product Description

StenCoat® 2PUV 204 is a polyurethane-based, two-component, glossy, transparent, decorative varnish. **StenCoat® 2PUV 204** is UV resistant and will not lose its flexibility or change color. **StenCoat® 2PUV 204** prevents the surface it protects from becoming wet and from transmitting water. It increases the surface's resistance to sunlight and oxidation and protects it from abrasion.

2. Uses

It is used particularly on facades, terraces, balconies and wet areas. Surfaces coated with **StenCoat® 2PUV 204** are easy to clean, dry quickly, and do not generate dust. The coating retains its flexibility and abrasion resistance for a long time.

It covers the cracks, defects and joints in the floor, providing it with a smooth top layer. It provides waterproofing and prevents water damage by covering seams, joints, edge connections and cracks without spoiling the appearance of coverings made of materials such as wood, tile, granite, marble and natural stone.

3. Application

3.1. Surface Preparation

Application surfaces must be clean and dry. Surface temperature must not exceed 40 °C. Since the material can flow through wide cracks, cracks wider than 1 mm must be repaired. Surfaces must be primed with **StenAst® S** or another suitable primer.

3.2. Application

It is recommended to condition the materials at 20-30 °C for one day before application. During application, surface and air temperature must be at least 10 °C and the temperature must not drop below 10 °C for 24 hours following the application. **StenCoat® 2PUV 204** is ready for application when components A and B are mixed.

The components are packaged so that one container of each yields the correct mixing ratio. In cases where a complete package will not be used, the package must be weighed and proportioned; the mix ratio stated on the package must be observed. Component B is poured into the container containing component A and the two components are mixed for 3-4 minutes at 300-500 rpm until they become homogeneous.

Because the product is transparent, observe the mixing time closely to ensure the components are mixed homogeneously. Mixed material must be used within the pot life. Material that has begun to thicken must not be diluted for reuse.

StenCoat® 2PUV 204 is applied by spraying or by brush and roller. The application is carried out in one or two coats, with 100-250 g per m² per coat.

3.3. Cleaning

Equipment used can be cleaned at the end of the job with **StenSolver CL**.

Two-Component, Polyurethane-Based Transparent Gloss Varnish

Highlights

- Fully resistant to outdoor conditions
- Resistant to UV radiation
- Protects the treated surface from water, rain, and sunlight; prevents abrasion
- Covers cracks, defects and joints, providing a smooth top layer
- Protects coverings made of materials such as wood, tile, granite, marble and natural stone without spoiling their appearance
- Ideal for facades, terraces, balconies and wet areas
- Easy to clean
- Long-lasting, does not lose flexibility, does not change color



4. Safety

Applicators and supervisors must read the Safety Data Sheet (SDS) carefully and follow the instructions provided. Emptied packages must be disposed of in compliance with relevant regulations and laws. The application must be carried out by skilled workers under the supervision of experts and the applicators must use all personal protective equipment required for the worksite and the task such as goggles, mask and gloves.

5. Storage

Storage temperature must be between 5 and 30 °C. Packages must not be exposed to direct sunlight. Under these conditions, the material will retain its properties in unopened containers for 12 months from the production date.

The product is flammable and ignitable. Keep away from open flames and ignition sources. Low temperatures may cause crystallization of the product; in this case, the product can be used after being warmed to +20 °C and homogenized. After prolonged storage, the product must be stirred thoroughly before use.

6. Disclaimer

This document is provided for general information and is based on **Stenkim®**'s laboratory data and field experience at the time of publication. **Stenkim®** reserves the right to revise this information without prior notice.

Stenkim® warrants that its products conform to the stated specifications on delivery. The buyer is responsible for determining the product's suitability for the intended purpose and for all conditions of transport, storage, application, and use. **Stenkim®** accepts no liability for results obtained under conditions outside its control. **Stenkim®**'s liability under this warranty is limited to replacement of non-conforming product and excludes any consequential or indirect damages.

7. Technical Data

Property	Method	Result
Base Polymer		Two-Component Polyurethane
Solids Content (by weight)		48% ± 5%
Color		Gloss-Transparent
Density		1.00 ± 0.05 g/cm ³
Application Thickness (per coat)		200-500 µm
Impact Resistance	EN ISO 6272-1	No Damage
UV Resistance	24 hours, Xenon Arc	Suitable
Pot Life @20 °C	EN ISO 9514	30 minutes
Tack-free Time @20 °C		3 hours
Full Cure Time		2 days
Shelf Life		1 year
Packaging		15 kg sets



Stenkim® reserves the right to make changes to the values in this table at any time. *CE: CE marked in accordance with EN 1504-2 (PR-C) (DoP STN-PRC-2PUV204-0001).*

