

1. Product Description

StenCoat® 2EP 205 is a two-component epoxy-based, thixotropic decorative floor coating and paint. It has high abrasion and chemical resistance. It can be used as an economical coating on concrete floors either on its own or as a top coat over StenCoat® floor coating systems.

It is resistant to weak acids and bases, detergents, disinfectants, hydraulic oils, many solvents and fuels. **StenCoat® 2EP 205** helps prevent dusting, wetting, and water penetration, and increases the surface's resistance to soiling and oxidation.

2. Uses

StenCoat® 2EP 205 is used on concrete and metal floors, on top of mortar type or self-leveling seamless floor coatings, to improve abrasion resistance, slip resistance and chemical resistance of the surface and to give it a decorative appearance. Due to its non-sagging structure, surface texture can be easily adjusted according to the intended application. This allows both to form a low-roughness, hygienic layer that can be easily cleaned in places such as hospital, restaurant and kitchen floors, and to form high-roughness, highly slip-resistant, safe floors on ramps in parking areas and industrial floors, and on wet floors such as pool edges and bathrooms.

The coating can be used on horizontal, sloped, vertical and overhead surfaces. Surfaces coated with **StenCoat® 2EP 205** are easy to clean, dry quickly, and do not generate dust. The coating retains its color, elasticity and abrasion resistance for a long time.

It covers the cracks, defects and connection points of the floor.

3. Surface Preparation

Application surfaces must be clean and dry. Surface temperature must not exceed 40 °C. On seamless floor systems, glazed surfaces and concrete floors in continuous water contact, the surface should be primed using **StenAst® S**; for all other applications, the surface should be primed using **StenAst® 2EP**.

The time periods specified in the user manual of the primer used must be observed.

4. Application

It is recommended to condition the materials at 20-30 °C for one day before application. During application, surface and air temperature must be at least 10 °C and the temperature must not drop below 10 °C for 24 hours following the application. **StenCoat® 2EP 205** is prepared for the application by mixing two components.

For a smoother surface and easier application, it can be thinned with **StenSolver EP**. Up to one part of thinner per ten parts of material can be used. **StenSolver EP** must be added to component A at the beginning of the process, before component B is mixed in.

Thixotropic Epoxy Floor Coating

Highlights

- Epoxy-based, thixotropic floor and wall coating
- Decorative; desired surface texture can be achieved
- Creates a hygienic, clean and durable floor with its seamless structure
- Ideal for vertical, sloped and overhead applications
- Highly resistant to abrasion and chemicals
- Easy to clean
- Provides excellent adhesion to all types of substrates
- High chemical resistance and long service life
- Catalog colors are available



The components are packaged so that one container of each yields the correct mixing ratio. In cases where one complete package cannot be used, the package must be weighed and proportioned; the mix ratio stated on the package must be observed. Component B is poured into the container containing component A and the two components are mixed for 3-4 minutes at 300-500 rpm until they become homogeneous.

Avoid entraining air into the mixture. Mixed material must be used within the pot life. Material that has begun to thicken must not be diluted for reuse.

StenCoat® 2EP 205 is applied by spraying or by brush and roller. The desired surface texture depends on the method used and, if using a roller, the type of roller. When used as paint over StenCoat® brand products, the application can be single or double coat, 350-500 g of material used per square meter per coat.

When used as a standalone coating on concrete or similar surfaces, it is applied in two or three coats at 400-700 g/m² per coat.

5. Cleaning

Equipment used can be cleaned with **StenSolver EP** at the end of the job.

6. Safety

Applicators and supervisors must read the Material Safety Data Sheet (SDS) carefully and follow the instructions provided. Emptied packages must be handled in compliance with relevant regulations and laws. The application must be carried out by skilled workers under supervision of experts and the applicators must use all kinds of protective equipment required for the worksite and the task such as goggles, mask and gloves.

7. Storage

Storage temperature must be between 5 and 30 °C. Packages must not be exposed to direct sunlight. Under these conditions, the material will retain its properties in unopened containers for 12 months from the production date.

Low temperatures may cause crystallization of the product; in this case, the product can be used after heating and homogenizing at +20 °C. The product must be stirred thoroughly before use after prolonged storage.

8. Disclaimer

This document is provided for general information and reflects **Stenkim®**'s laboratory data and field experience at the time of publication. **Stenkim®** reserves the right to revise this information at any time without notice.

Stenkim® warrants that its products conform to the stated specifications on delivery. The buyer is responsible for determining the product's suitability for the intended application and for all conditions of transport, storage, handling, and use. **Stenkim®** accepts no liability for results obtained under conditions outside its control. **Stenkim®**'s liability under this warranty is limited to replacement of non-conforming product and excludes any consequential or indirect damages.



9. Technical Data

Property	Method	Result
Base Polymer		Epoxy
Solid Content		48% ± 5%
Color		Catalog
Density		1.54 ± 0.03 g/cm ³
Application Thickness (per coat)		200-400 µm
Adhesion Strength	ASTM D 4541 (on epoxy coating)	360 psi
Adhesion Strength	ASTM D 4541 (on concrete)	>700 psi (concrete fractures)
Adhesion Strength	ASTM D 4541 (on steel)	>1500psi
Abrasion Resistance	ASTM D 4060 H-18/1000 rev/1 kg	1670 mg
Pot Life @20 °C	EN ISO 9514	45 minutes
Tack-free Time @20 °C		4 hours
Full Cure Time		2 days
Shelf Life		1 year
Packaging		20 kg sets

Stenkim® reserves the right to make changes to the values in this table at any time.

