

1. Product Description

StenCare® 2IP-1 is a solvent-free, two-component polyurethane-based injection material with a 1:1 mixing ratio. With its slow gelling property, it is used particularly in mining and tunnel works for strata consolidation.

2. Uses

StenCare® 2IP-1 is used in mining and tunnel applications for soil stabilization and for filling cracks in tunnel lining concrete and diaphragm-wall concrete. When used as an injection material, it stops water leakage. Deep-penetrating **StenCare® 2IP-1** fills voids and cracks between layers with a high-strength, high-adhesion polyurethane resin. With its slow gelling property, it allows deep and long-distance injection.

3. Application

3.1. Application

For enclosed-area applications, ensure adequate ventilation (see Safety section). **StenCare® 2IP-1** is used by mixing at a 1:1 ratio by volume with a high-pressure, two-component injection pump. The product components are packaged at a 1:1 ratio.

Before application, components A and B are inspected for signs of freezing or any contamination. Frozen or contaminated products must not be used. The injection machine operates properly only when both components are homogeneous liquids.

The injection pump is fed with components A and B of **StenCare® 2IP-1**. Ensure each component is fed to the correct line. If the wrong component is fed, the gelled product may permanently clog the pump, lines and nozzle.

If the injection machine pump and lines contain protective oil or similar liquids, material must be pumped until clean **StenCare® 2IP-1** comes out of the nozzle. The application must be started after making sure that the pump and lines are clean. During the application process, several holes are drilled into the substrate.

Gasketed, single-use injection packers are placed in the holes. Injection of **StenCare® 2IP-1** begins from the bottom packer. When material appears at the next packer up, injection is continued from that packer. When material appears at the topmost packer, the cavity is taken to be filled with polyurethane and injection is stopped. In a mining application, the average pressure is around 150-200 bar. Lower pressures can be used in concrete or loose ground applications.

Especially for low-pressure applications, an injection head and static mixer are recommended. **StenQuick IP** can be added to the system if faster curing is desired. **StenQuick IP** must be added to component A and component A must be mixed before application.

3.2. Cleaning

The application machine must be carefully cleaned by pumping protective material through the pump and lines.

Hydrophobic Polyurethane Injection Resin

Highlights

- Slow gelling
- High tensile and compressive strength
- Good adhesion to concrete and to various rock and soil substrates
- Does not foam
- Low flammability
- No VOCs or hazardous emissions during use
- Safe application with low exotherm



4. Safety

Adequate ventilation must be ensured in enclosed areas. Applicators and supervisors must read the Safety Data Sheet (SDS) carefully and follow the instructions provided. Emptied packages must be disposed of in compliance with relevant regulations and laws.

The application must be carried out by skilled workers under the supervision of experts and the applicators must use all personal protective equipment required for the worksite and the task such as goggles, mask and gloves.

5. Storage

The material must be kept in dry indoor storage. The recommended storage temperature is 5-30 °C. Under these conditions, the material will retain its properties in unopened containers for 12 months from the production date.

Low temperatures may cause crystallization of the product; in this case, the product can be used after being warmed to +20 °C and homogenized. After prolonged storage, the product must be stirred thoroughly before use.

6. Disclaimer

This document is provided for general information and is based on **Stenkim®**'s laboratory data and field experience at the time of publication. **Stenkim®** reserves the right to revise this information without prior notice.

Stenkim® warrants that its products conform to the stated specifications on delivery. The buyer is responsible for determining the product's suitability for the intended purpose and for all conditions of transport, storage, application, and use. **Stenkim®** accepts no liability for results obtained under conditions outside its control. **Stenkim®**'s liability under this warranty is limited to replacement of non-conforming product and excludes any consequential or indirect damages.



7. Technical Data

Property	Method	Result
Chemical Composition		Polyurethane resin and isocyanates
Solids Content (by weight)	EN ISO 3251	100%
Color		Amber
Density (Cured Resin)	EN ISO 2811-2	1.14 ± 0.05 g/cm ³
Mix Ratio (A:B)		1:1 (by volume) 1:1.2 (by weight)
Compressive Modulus at 10% Deformation		75 MPa
Compressive Strength		80 MPa
Adhesion to Wet Concrete		5 MPa
Hardness (Shore D)	EN ISO 868	D80
Maximum Temperature During Cure (100 g)		90 °C
Shelf Life		1 year
Packaging		66 kg plastic container sets, 460 kg drum sets or 2,200 kg IBC sets

Stenkim® reserves the right to make changes to the values in this table at any time.

