

1. Product Description

StenAst® 2EP OR is a two-component epoxy primer designed for applications on oily surfaces. It is suitable for use with all **Stenkim®** brand polymer-based surface coating materials, topcoats and joint sealants. Its special formula gives strong adhesion on oily surfaces and stops oil stains from resurfacing over time. It protects the coated surface and prevents dusting.

2. Uses

StenAst® 2EP OR is designed for surfaces where oil contamination cannot be fully removed. With its high adhesion it forms a good primer layer, particularly on concrete surfaces, for floor coating, repair and joint sealing applications carried out with StenCoat®, StenSeal®, StenSport® and StenCare®. It ensures adhesion of polymer-modified cement-based materials applied to old concrete for repair or coating purposes. It is used to fill hairline cracks that form on the concrete surface and as a surface hardener and dust inhibitor for concrete pavements.

3. Application

3.1. Surface Preparation

The surface must be dry and free from loose materials and paint. Oil and grease must be removed from the surface as much as possible. Relative humidity measured by hygrometer must be less than 75%; the absolute moisture content must be less than 3%.

Contaminants adhering to the surface must be removed by sandblasting or grinding. Contaminants that have penetrated into the concrete must be removed using cleaners capable of dissolving the contaminant, followed by cleaning with detergent and water. In areas where complete removal of contamination is uncertain, it is recommended to conduct an adhesion test before coating.

3.2. Application

It is recommended to condition the materials at 20-30 °C for one day before application. During the application, surface and ambient temperature must be at least 15 °C and the temperature must not drop below 15 °C for 24 hours following the application. **StenAst® 2EP OR** is ready for application when components A and B are mixed.

The components are packaged in quantities that provide the correct mixing ratio. Component A is first mixed for 2-3 minutes on its own. While mixing Component A in its container, pour Component B into the vortex and continue mixing at low speed for 2-3 minutes.

A low speed drill is used for mixing. Manual mixing of the components is insufficient. Insufficient mixing may cause the material to cure partially or not at all.

There must be no unmixed material left on the walls or at the bottom of the container. Then the mixture is transferred to a paint tray and applied continuously by working it into the floor with a brush or roller. Do not leave the mixed material in the mixing container. This significantly shortens the working time. If necessary, while the primer is still wet, dry aggregate of medium or coarse size can be sprinkled on it to create a non-slip, granular coating. It can be used to repair wide cracks in the application area by mixing the product with some quartz sand.

Epoxy-Based Primer Suitable for Use on Oily Surfaces

Highlights

- For oily concrete surfaces
- Prevents oil stains from resurfacing
- Leaves a clean surface for further layers
- Provides good adhesion
- Fills microcracks in the concrete surface
- Forms a water-impermeable layer
- Prevents dusting on concrete surfaces



Mixed material must be used within the pot life, and thickened material must not be thinned and reused. **StenAst® 2EP OR** is applied by brush or roller in one or two coats depending on the texture of the surface on which it is applied. Each coat is applied at a thickness of approximately 300-400 µm. Accordingly, the approximate consumption is 0.60-0.80 kg/m² per coat. If the primer application will be carried out as two coats, the second coat must be applied before the first coat is fully cured, while it is still tacky. If the second coat is applied too late, intercoat adhesion may be adversely affected.

The pot life of **StenAst® 2EP OR** varies depending on the temperature of the surface and the environment where the application is carried out. It must be taken into account that the surface temperature may be higher than the ambient temperature in summer and lower in winter.

3.3. Cleaning

Equipment used can be cleaned with **StenSolver EP** at the end of the job.

4. Safety

Applicators and supervisors must read the Safety Data Sheet (SDS) carefully and follow the instructions provided. Emptied packages must be disposed of in compliance with relevant regulations and laws. The application must be carried out by skilled workers under the supervision of experts and the applicators must use all personal protective equipment required for the worksite and the task such as goggles, mask and gloves.

5. Storage

Storage temperature must be between 5 and 30 °C. Packages must not be exposed to direct sunlight. Under these conditions, the material will retain its properties in unopened containers for 12 months from the production date.

Low temperatures may cause crystallization of the product; in this case, the product can be used after being warmed to +20 °C and homogenized. After prolonged storage, the product must be stirred thoroughly before use.

6. Disclaimer

This document is provided for general information and is based on **Stenkim®**'s laboratory data and field experience at the time of publication. **Stenkim®** reserves the right to revise this information without prior notice.

Stenkim® warrants that its products conform to the stated specifications on delivery. The buyer is responsible for determining the product's suitability for the intended purpose and for all conditions of transport, storage, application, and use. **Stenkim®** accepts no liability for results obtained under conditions outside its control. **Stenkim®**'s liability under this warranty is limited to replacement of non-conforming product and excludes any consequential or indirect damages.



7. Technical Data

Property	Method	Result
Base Polymer		Epoxy
Solids Content (by weight)	EN ISO 3251	98%
Color		Red
Density	EN ISO 2811-2	1.8 ± 0.05 g/cm ³
Application Thickness (per coat)		300-400 µm
Adhesion to Clean Concrete		> 3 MPa (concrete failure)
Adhesion to Oily Concrete Surface		> 3 MPa (concrete failure)
Full Cure Time		2 days
Hardness (Shore)	EN ISO 868	D70-80
Shelf Life		1 year
Packaging		20 kg sets

Stenkim® reserves the right to make changes to the values in this table at any time.

